

"SD" TYPE ROTARY SLIPS

REPLACEMENT PARTS FOR "SD" TYPE ROTARY SLIPS

REPLACEMENT PARTS							
PART NO.	ITEM #	DESCRIPTION	SIZE	# REQ	REF. #	WT.	SPARES*
B23150	1	Left Handle	ALL	1	3768	3.50	1
B14103	2	Rear Handle	ALL	1	3766	4.00	1
B23151	3	Right Handle	ALL	1	3767	3.50	1
B14105	4	Handle Pin w/ Washer & Cotter	ALL	3	3769	.50	3
B23104	5	Insert Retainer Ring	3 1/2"	3	3738	1.00	3
B23105	5	Insert Retainer Ring	4 1/2"	3	3739	1.00	3
B23106	5	Insert Retainer Ring	5"	3	3741	1.00	3
B23107	5	Insert Retainer Ring	5 1/2"	3	3740	1.00	3
B23108	5	Insert Retainer Ring	7"	3	N/A	1.00	3
B23109	6	Insert Retainer Screw & Nut	All	6	3737	.02	12
B23110	7	Insert	See Chart				
B23111	8	Hinge Pins w/ Cotter	All	2	2192	1.20	2
B23112	9	Safety Flex Handle	All	3	N/A	4.00	

* Recommended Spare Parts for One Year Service



INSERTS FOR "SMDL" & "SDML" SLIPS

PART NO.	SIZE	TYPE	REF. #	WT/SET SDML / SDXL
B23155	3 1/2" x 3 1/2"	Basic	2162	10.00
B23156	3 1/2" x 2 7/8"	Reducer	2161	15.00
B23157	3 1/2" x 2 3/8"	Reducer	2160	20.00
B23158	4 1/2" x 4 1/2"	Basic	2165	15.00 / 18.00
B23159	4 1/2" x 4"	Reducer	2164	23.00 / 27.00
B23160	4 1/2" x 3 1/2"	Reducer	2163	30.00 / 36.00
B23161	5" x 5"	Basic	2167	15.00 / 18.00
B23162	5" x 4 1/2"	Reducer	2166	23.00 / 27.00
B23163	5" x 4"	Reducer	2168	30.00 / 36.00
B23164	5 1/2" x 5 1/2"	Basic	2170	15.00 / 18.00
B23165	5 1/2" x 5"	Reducer	2169	23.00 / 27.00
B23163	5 1/2" x 4 1/2"	Reducer	2168	30.00 / 36.00
B23166	7" x 7"	Basic	2173	20.00 / 26.00
B23167	7" x 6 5/8"	Reducer	2173	25.00 / 41.00

- All SDXL Slips except 7" take 54 Inserts
- 3 1/2" SDML Slips take 30 Inserts
- All other SDML Slips except 7" take 45 Inserts
- 7" SDX Slips take 72 Inserts
- 7" SDML Slips take 60 Inserts

* Recommended Spares include 3 Sets Inserts for each pipe size to be run.



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